

# Beneficial uses of dredged sediments from waterways: Towards a validation step of sediments as a resource

*ENERO: June 2022*



*Avec le soutien du Fonds européen de développement régional*

## VALSE

# Context: Why VALSE?



### General objectives:

- Promote the beneficial re-use of soil and dredged materials into the circular economy
- Validate cross-border materials valorisation pathways

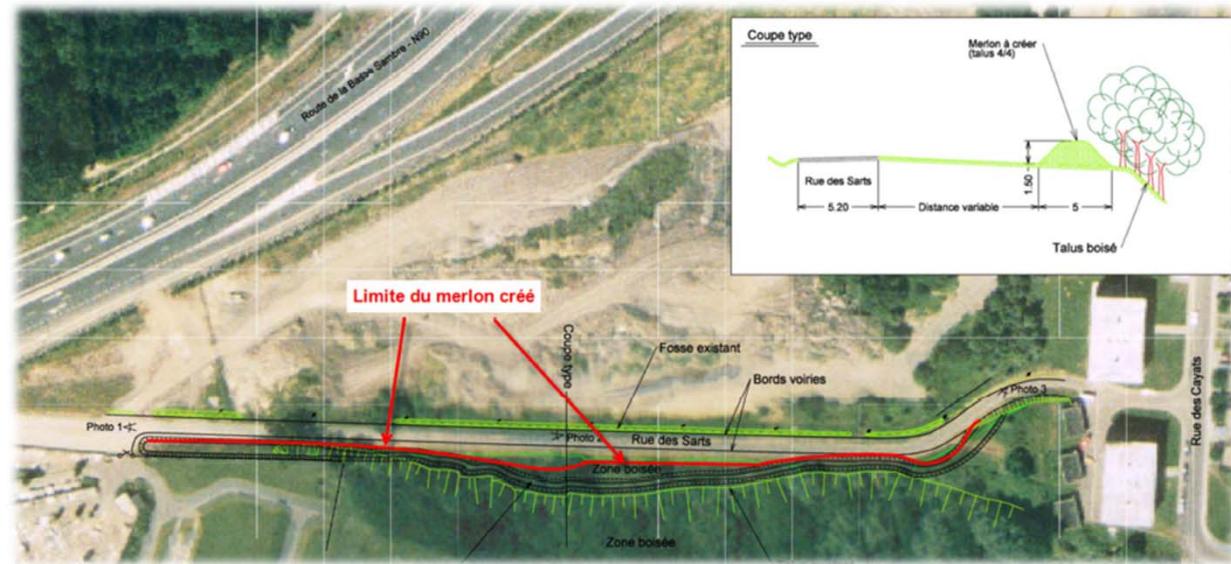
## **Main addressed topics**

- Legislation analysis (3 regions):
  - Law comparison relative to dredged sediments and soil excavation ;
  - Identification of restrictions for re-use and valorisation;
  - Proposal strength → ease implementation pathway of valorisation.
- Tool development :
  - Analytical tools for sediments characterization in the field (pXRF, Raman, FTIR, passif samplers, electrodes,...)→ micro-pollutants
  - Decision support tools:
    - Models that allow, from the characteristics of sediments, to predict their evolution, their aging as well as potential ways of valorisation;
    - **Interactive maps which, based on the location of sediments and their physico-chemical characteristics, offer potential ways of valorisation in compliance with the principles of the circular economy.**
- Exploration of valorisation pathway :
  - « Soft » valorisation : Landscaping pathway: sediment mound along a roadside
  - « Hard » valorisation : Civil engineering pathway :
    - **Pouzzolan** (sediment fine fraction < 63µm);
    - **Concrete** (raw sediment fraction).

# Landscaping mound (1)

## Aim:

- Monitoring of the ecological quality (faunistic and floristic inventories) and the ecotoxicity of materials



Volume of unpolluted dredging material: 1500 m<sup>3</sup>

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## Landscaping mound (2)

Floristic inventory



*Origanum vulgare*  
(June 2020)

Faunistic inventory



Macro-invertebrate sampling  
(June 2020)



*Eisenia fetida*

### Conclusions:

- The use of non-contaminated sediments in a landscaping mount does not have any significant toxic effect on the flora and fauna of Eutrophic sites
- Biodiversity index is similar compared to the roadside of the surrounding area with some difference in the fauna species and flora from seeds trapped in the sediments

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**Aim:** To assess the potential for valorisation of a river sediment: contribution of the fine fraction (< 63µm) to the pozzolanic cement composition

### Pozzolanic reactivity:

- All calcinated products are considered reactive
- Faster contribution than reference fly ash

# Pozzolan pathway

### Process

Fraction < 63 µm



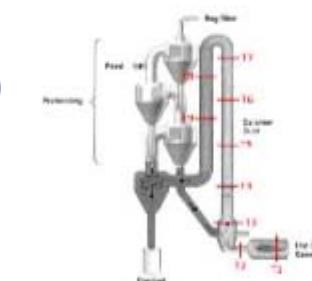
Drying (70-140°C)



Calcination (750-850°C)



Grinding  
(Clinker)



Pozzolan



# Pozzolan pathway

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### ➤ Cement

- 30% substitution of Portland clinker by calcined sediments

### ➤ Performance properties

- Mechanical resistance slightly higher than CEM II/B-V (containing fly ash)
- No setting delay problems, nor affected resistance (combustion of the OM)
- Easily adjustable workability using commercial superplasticizers (PCE type) – Durability (on concrete) has been demonstrated to be equivalent to CEM II/B-V composite cement

### ➤ Environmental compatibility

- Leaching (lixiviation) tests on hardened (28 days) and crushed mortars
- No exceeding of the standards observed, heavy metals (if present) are frozen by the cement matrix

**Conclusion:** The equivalent performance and the environmental compatibility demonstrated in the VALSE project present a favorable balance for the pozzolan pathway

# Concrete pathway

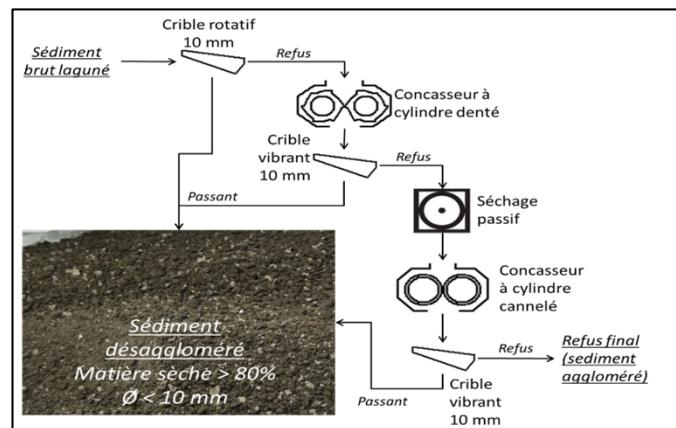
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**Aim:** To assess the potential of waterways sediments as a substitute for the sandy fraction in the cement concrete for the construction of a cycle path

**Sediment typology of Hauts-de-France (France) and walloon (Belgium):**

- Very high fines (silt) content (70 – 90%) → very small grain fraction
- High content of organic matter and heavy metals (mainly: Zn, Pb, Cu) due to a fairly similar industrial history → Contaminated sediments

Mechanical treatment



Final granulometry

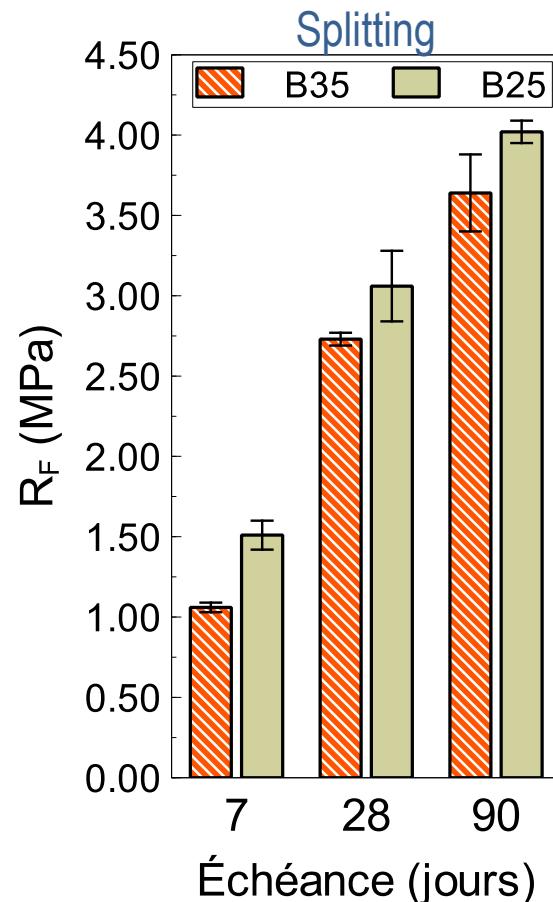
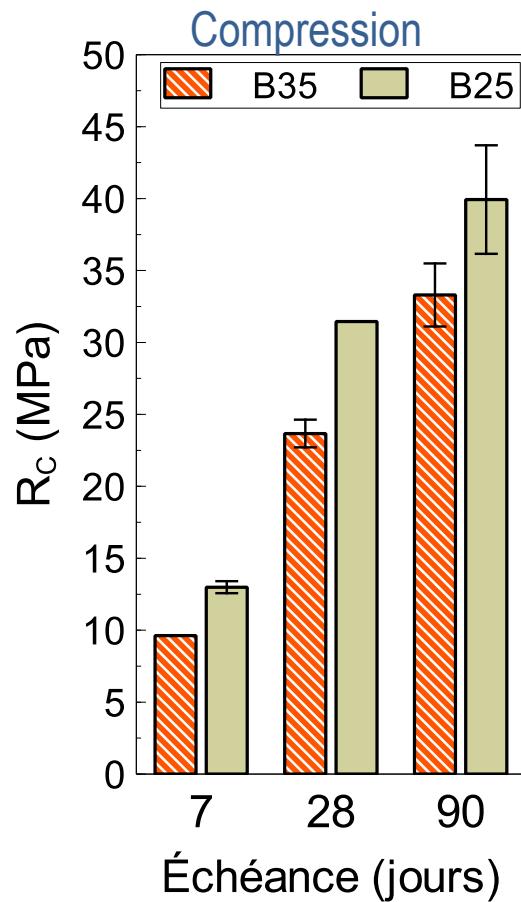
<63µm	75%
LOI <sub>550°C</sub> (≈MO)	13%
Fluorine > TS : Catégorie B (AGW95)	

Heavy metal concentrations

	Solid (mg.kg <sup>-1</sup> )	Eluate (mg.kg <sup>-1</sup> )
Zn	1115	<1
Pb	194	<0,5
Cu	81	<1

# Concrete pathway

Mechanical performance in test tubes ( $\Phi 11*22\text{cm}^3$ )



Applicable and current standards:

- NF EN 206
- NF P 98-170 (road cement concrete)

B35 - 28 days :

$$R_C = 23,67 \pm 0,96 \text{ MPa} \rightarrow C25$$

$$R_S = 2,73 \pm 0,04 \text{ MPa} \rightarrow S2,7$$

→ Concrete of class 5 : sufficient  
“resistance” for a cycle path



**B35 : Sed 220 kg.m<sup>-3</sup>**

# Concrete pathway

From « laboratory » scale to « field» scale : mechanical monitoring of the cyle path

		Compression			Splitting	
		E/C	R <sub>C-7</sub> (MPa)	R <sub>C-28</sub> (MPa)	R <sub>S-7</sub> (MPa)	R <sub>S-28</sub> (MPa)
Concrete plant	BC <sup>1</sup>	0,53	24,83	40,11	2,57	3,87
	BE <sup>2</sup>	0,75	14,00	26,21	1,54	2,61
Core (cycle path)	BC	0,53	21,54	35,06	–	2,01
	BE	0,75	13,70	22,50	–	1,83

<sup>1</sup>BC = Control concrete; <sup>2</sup>BE = B35 = Experimental concrete (35% sand)

B35 : Sed 220 kg.m<sup>-3</sup>

## Conclusions:

- « Drying delay » effect on BE (concrete with sediment) → sediments affect the rise in resistance due to the negative effect of organic matter on the cement setting;
- Labo/Field (Core worksite) → simillar and consistent results.

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## Concrete pathway



### Conclusions:

- 1st Educational cycle path with sandy fraction substituted at 35% by mass by contaminated river sediment
- Experimental formulation allows the use of 220 kg of dry sediment per m<sup>3</sup> of fresh concrete.
- “Freezing/defreezing” resistance on BE/BC results show no significant difference
- The environmental analysis (lixiviation test) on the concrete leachates comply with the legislation

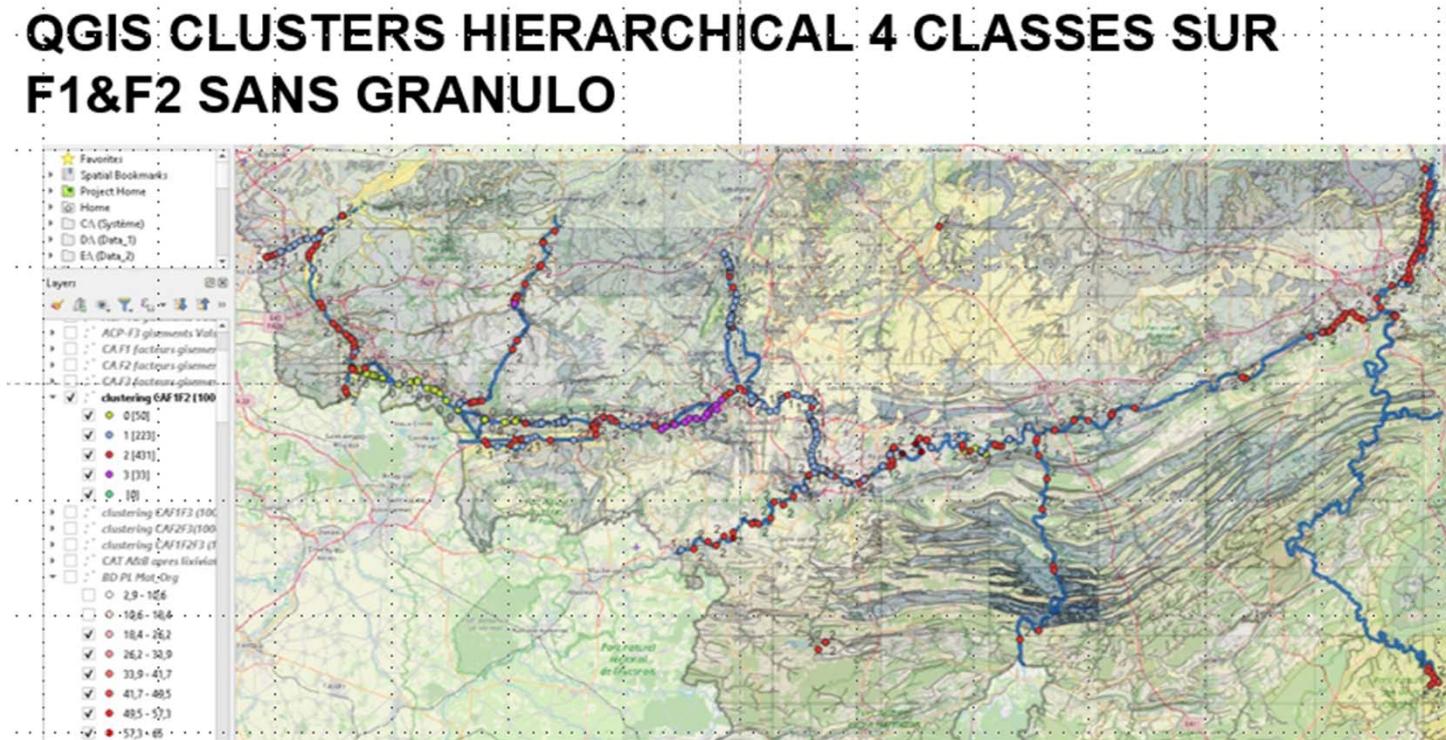
# Sediments classification

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**Objectives:** Characterize the sediments into categories towards the different valorisation pathways

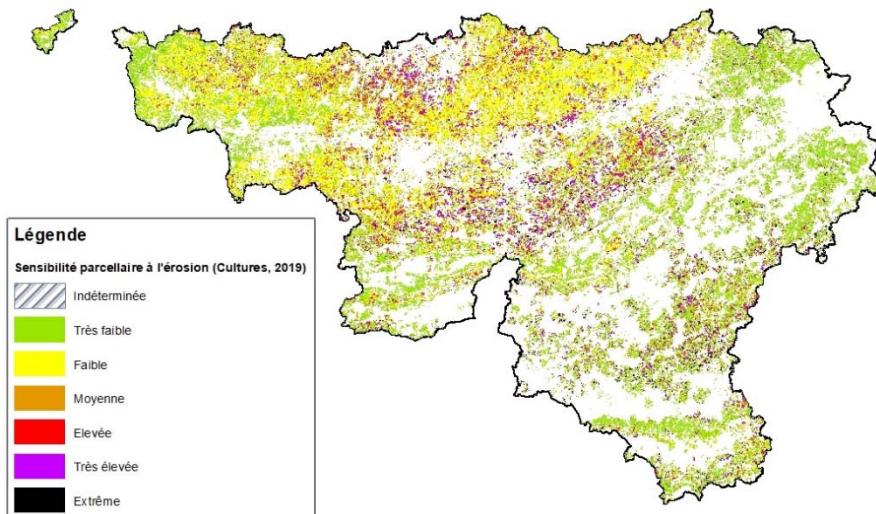
**Approach:** Statistical analysis (cluster analysis ) of the Walloon (SPW) and French (VNF) databases, mapping of associations

**Data:**  
*inorganic/  
organic  
contaminants,  
particle size,  
mineral  
composition*



## Interactive map

### *Strategy proposal : cartographic and GIS tool*



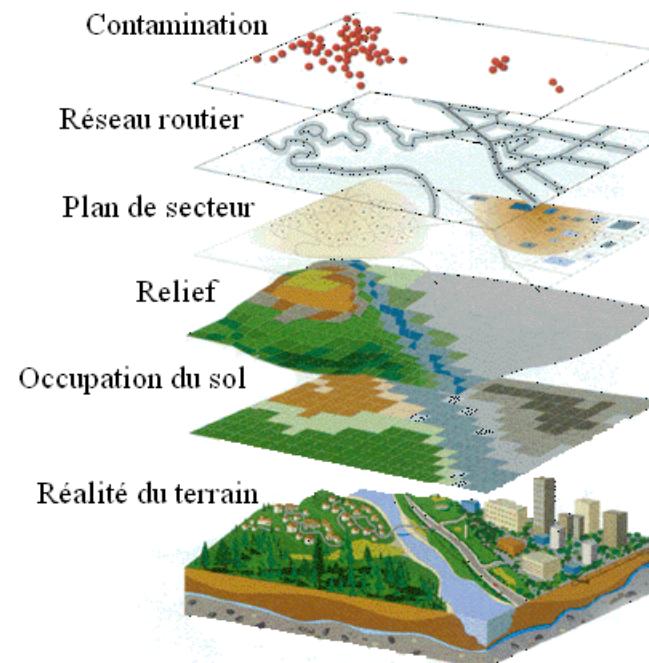
Sensitivity to erosion of agricultural plots on bare soil in Wallonia. Source: Giser

**Tool:** Geographic Information System as a management tool



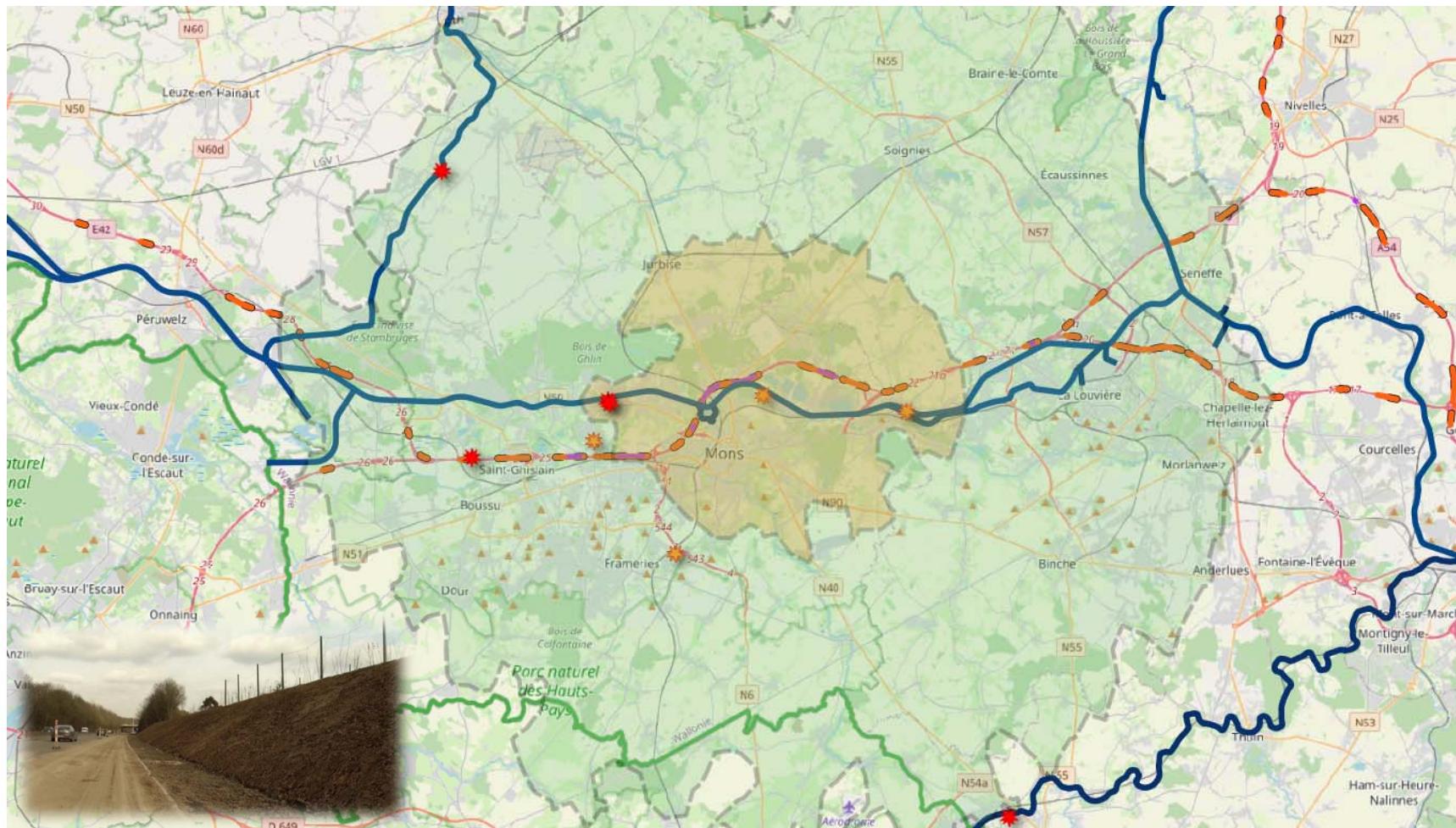
**Objective:** Interconnection of dredged sediments disposal sites and sites for valorisation pathways

**GIS?**



# Interactive map (1)

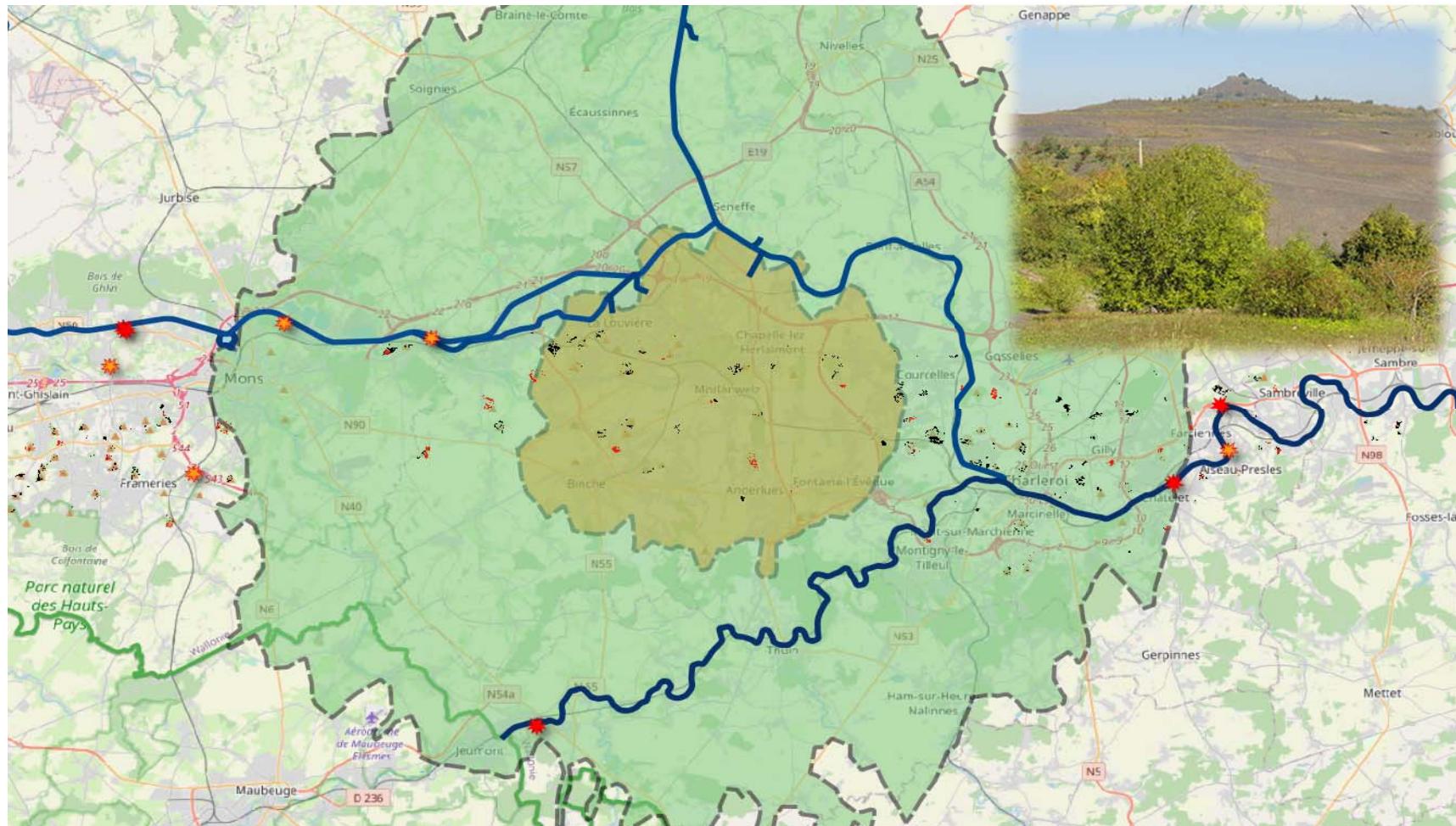
**Relationship between the demand and the offer : From the “disposal sites” towards the “valorisation pathways”  
A civil engineer perspective of noise-reducing embankments on motorways**



*Region of Mons-Charleroi: location of noise-reducing embankments available (Orange dots) along the speedways on a maximal distance by truck of 10 Km (yellow color area) and of 25Km from a disposal site located at Obourg (green color area). Orange /red stars: disposal sites*

## Interactive map (2)

*Relationship between the demand and the offer: From the “valorisation pathways” towards the “disposal sites”  
An agronomic perspective of valorisation based on flat mining heap*



Région Mons-Charleroi: location 25Km from a disposal site available on a maximal distance by road (Yellow color) and of 25Km by truck from a mine heap located in Morlanwelz. Red spots : Contaminated or potentially contaminated soil; Black color: uncontaminated soil; Orange /red stars: disposal sites

## General conclusions

- Promising valorisation pathways of dredged sediments within the circular economy framework with industrial interest for concrete and pozzolan tracks;
- 1st Walloon educational cycle path based on waterway sediments;
- Landscaping mound opportunities (with noise reduction effect);
- GIS tool to assist sediment management.



## Beneficial Uses of dredged sediments from waterways: Towards a validation step of sediments as a resource

# Thank you for your attention

[www.valse.info](http://www.valse.info)

